



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

CERTIFICATE

No. ZCV-23-131/C01

which confirms that the organization

DRUMEL a Co. s.r.o.

Address: Moravská 2193, 560 02 Česká Třebová, Czech Republic

ID: 252 67 442

Unit: Moravská 2193, 560 02 Česká Třebová, Czech Republic
Rudoltice 289, 561 25 Rudoltice, Czech Republic

has demonstrated conformity of the

welding process

with the requirements of the standard

EN ISO 3834-2:2021

in accordance with the certification scheme TD201,
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2013

within the following scope:

**Welding of parts of steel structures, parts of railway vehicles,
parts for the automotive industry, accessories for agricultural
machinery and beds for medical facilities.**

More information on the scope of certification is given in the annex to the certificate,
which forms its integral part and contains 2 pages.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions
of the agreement on inspection activities No. ZCV-20-124/S01 concluded between the certified organization and certification body.

Organization is certified from 16.12.2005
Certificate validity until 08.09.2026
Praha, date 08.09.2023



Ing. Miloslav Musil
Deputy Head of Certification Body



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Annex to the Certificate No. ZCV-21-131/C01

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SCOPE OF ACTIVITY

Type of product: steel structures, parts of railway vehicles, parts for the automotive industry, accessories for agricultural machinery, beds for medical facilities

Product standards or alternative standard: EN 1090-2, EN 15085-2

Parent materials group (according to CEN ISO/TR 15608): 1.1, 1.2, 8.1, 22, 23

Welding and allied processes (according to ISO 4063): 135, 141, 131, 786

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.2	$3,0 \leq t \leq 12,0$ $18,0 \leq D \leq 72,0$	BW sl EN 288-3
135	1.2	$2,0 \leq t \leq 4,0$	FW sl $2,6 \leq a \leq 5,25$ EN 288-3
135	1.2	$8,0 \leq t \leq 32,0$	FW sl $4,5 \leq a \leq 9,0$
135	1.2	$t \geq 5,0$	FW ml
135	8.1	$1,0 \leq t \leq 1,95$	BW sl
135	1.2	$1,75 \leq t \leq 5,0$ with $1,4 \leq t \leq 4,0$ $3,0 \leq a \leq 6,0$ $10,0 \leq D \leq 40,0$	FW sl $3,0 \leq a \leq 6,0$
135	1.2	$1,75 \leq t \leq 3,25$ $12,5 \leq D \leq 50,0$	BW sl
141	22; 23	$1,6 \leq t \leq 2,2$	BW sl
131	22; 23	$1,6 \leq t \leq 2,2$	BW sl
131	1.1	$1,05 \leq t \leq 1,95$	MIG brazing
135	8.1	$1,96 \leq t \leq 5,6$ $D \geq 25,0$ $2,25 \leq a \leq 4,5$	FW sl
135	8.1 s 1.2	$3,0 \leq t \leq 16,0$ with $3,0 \leq t \leq 10,0$ $D \geq 25,0$	FW sl $2,63 \leq a \leq 5,25$

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Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
141	1.2	$3,0 \leq t \leq 10,0$ $D \geq 25,0$	BW ml
141	1.2	$3,0 \leq t \leq 12,0$	FW ml
141	8.1	$1,0 \leq t \leq 4,0$ $D \geq 15,0$	BW sl
135	8.1 / 1.2	$3,0 \leq t \leq 18,0$ s $3,0 \leq t \leq 8,0$ $D \geq 12,5$	FW sl $2,03 \leq a \leq 4,05$
141	8.1	$2,1 \leq t \leq 6,0$ s $3,0 \leq t \leq 27,0$ $D \geq 15,0$	Odbočka FW
141	8.1	$1,5 \leq t \leq 6,0$ $D \geq 15,0$	BW ml
786	8.1	Cross-section of bolts mm ² $19,62 \leq S \leq 28,26$	ISO 14555

Welding Coordination Personnel:

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Specific (S)	Karel Unzeitig, 26.04.1967	IWT/CZ 18030
Deputy Welding Coordinator / Specific (S)	Aleš Vebr, 27.04.1973	CZ/IWT/23038

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