



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908



Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

CERTIFICATE

No. ZCV-23-131/C02

which confirms that the organization

DRUMEL a Co. s.r.o.

Address: Moravská 2193, 560 02 Česká Třebová, Czech Republic

ID: 252 67 442

has demonstrated conformity of the

welding process

with the technical requirements of the standard

EN 15085-2:2020
in classification level CL 1

in accordance with the certification scheme NKV-CS-001,
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2014

within the following scope:

Production, purchase and sale of railway vehicle parts.

More information on the scope of certification is given in the annex to the certificate,
which forms its integral part and contains 2 pages.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions of the agreement on inspection activities No. ZCV-20-124/S01 concluded between the certified organization and certification body.

Organization is certified from 16.12.2005
Certificate validity until 08.09.2026
Praha, date 08.09.2023



Ing. Miloslav Musil
Deputy Head of Certification Body



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Annex to the Certificate No. ZCV-21-131/C02

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Range of certification:

Workshop address:	Types of activity according to EN 15085-2, art. 4.2:
Moravská 2193, 560 02 Česká Třebová	P, S
Note: Small welding manufacturer	

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.2	$3,0 \leq t \leq 12,0$ $18,0 \leq D \leq 72,0$	BW ml EN 288-3
135	1.2	$2,0 \leq t \leq 4,0$	FW sl $2,6 \leq a \leq 5,25$ EN 288-3
135	1.2	$8,0 \leq t \leq 32,0$	FW sl $4,5 \leq a \leq 9,0$
135	1.2	$t \geq 5,0$	FW ml
135	8.1	$1,0 \leq t \leq 1,95$	BW sl
135	1.2	$1,75 \leq t \leq 5,0$ with $1,4 \leq t \leq 4,0$ $3,0 \leq a \leq 6,0$ $10,0 \leq D \leq 40,0$	FW sl $3,0 \leq a \leq 6,0$
135	1.2	$1,75 \leq t \leq 3,25$ $12,5 \leq D \leq 50,0$	BW sl
141	22; 23	$1,6 \leq t \leq 2,2$	BW sl
131	22; 23	$1,6 \leq t \leq 2,2$	BW sl
131	1.1	$1,05 \leq t \leq 1,95$	MIG brazing
135	8.1	$1,96 \leq t \leq 5,6$ $D \geq 25,0$ $2,25 \leq a \leq 4,5$	FW sl
135	8.1 s 1.2	$3,0 \leq t \leq 16,0$ with $3,0 \leq t \leq 10,0$ $D \geq 25,0$	FW sl $2,63 \leq a \leq 5,25$
141	1.2	$3,0 \leq t \leq 10,0$ $D \geq 25,0$	BW ml
141	1.2	$3,0 \leq t \leq 12,0$	FW ml
141	8.1	$1,0 \leq t \leq 4,0$ $D \geq 15,0$	BW sl

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Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	8.1 / 1.2	$3,0 \leq t \leq 18,0$ s $3,0 \leq t \leq 8,0$ $D \geq 12,5$	FW sl $2,03 \leq a \leq 4,05$
141	8.1	$2,1 \leq t \leq 6,0$ s $3,0 \leq t \leq 27,0$ $D \geq 15,0$	Odbočka FW
141	8.1	$1,5 \leq t \leq 6,0$ $D \geq 15,0$	BW ml
786	8.1	Cross-section of bolts mm^2 $19,62 \leq S \leq 28,26$	ISO 14555

Welding Coordinators:

Job function / Level according to EN 15085-2, art. 5.3	Name, date of birth	Qualification
Responsible Welding Coordinator (WC) / A	Karel Unzeitig, 26.04.1967	IWT/CZ 18030
1st Deputy of Responsible WC / A	Aleš Vebr, 27.04.1973	CZ/IWT/23038

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